

## DS12DL DS12DLMB

300mm Disc Sander

## **Setting the Table Clearance**

The gap between the table and the disc should be set to a maximum of 1.6mm to clear the debris and to ensure sufficient support for the timber.

The table should be positioned so that sanding only occurs from downward movement of the disc face. Small pieces of timber should not be disc sanded. A responsible person should check the setting of the machine before use.



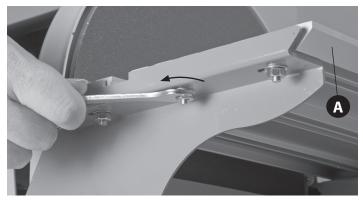
DISCONNECT THE SANDER FROM THE MAINS SUPPLY!

## Step 1



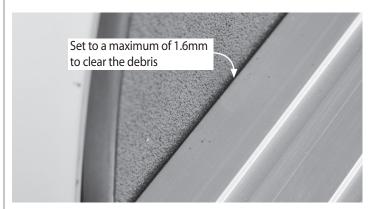
• Remove the two phillips screws that holds the guard and place them and the guard safely aside.

## Step 2

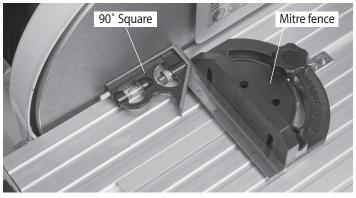


• Loosen the three nuts beneath both table supports, slide the table (A) until there is sufficient clearence between the table and the disc, not exceading the maximum of 1.6mm then tighten the nuts.





Step 3



- Slide the mitre fence onto the table, position a 90° square against the sanding disc and mitre fence and check the table is square to the disc.
- Re-tighten the nuts beneath the table (A) to clamp the assembly in position.
- Locate the two Phillips screws and the guard you removed earlier and reattach it to the sander, see step 1.



NOTE: MAKE SURE THE MITRE FENCE IS SET TO ZERO ON THE SCALE!