

Buddy™ Arc 180

180 amp stick / live TIG welder - portable solution for professional welding

The Buddy™ Arc 180 is a robust and durable power source for the professional welder. The machine provides state-of-the-art welding performance and reliability through use of the latest high grade IGBT technology.

Designed for durability

The Buddy™ Arc 180 is a user friendly, robust and light weight stick (MMA) welding machine which also features a Live TIG arc mode.

The internal electronics are cooled by a highly efficient fan for added reliability and monitored by a thermal protection system. The machine has been equipped with three heat sinks which further extend the life time of the product.

The casing has been designed to withstand harsh environments and is rated to IP 23S standard. The machine incorporates both a shoulder strap and a robust carry handle.



Control panel

The control panel on the Buddy™ Arc 180 is very easy to use with only one knob for the setting of the weld current. A switch on the front panel provides easy selection of the MMA or TIG process.

Applications

- Plant Fabrication & Maintenance
- Site Maintenance/Repair
- Civil Construction
- General Fabrication
- Agriculture

MMA welding

Buddy™ Arc 180 provides a smooth DC (Direct Current) welding power which allows you to weld most metals such as alloyed and non alloyed steel, stainless steel and cast iron. The arc force and hot start settings are adjusted automatically according to the set welding current giving excellent arc starts and welding performance across the amperage range of the machine.

The Buddy™ Arc 180 can weld most electrodes from Ø1.6 - 3.2 mm.

TIG welding

The Buddy™ Arc 180 can easily perform TIG-welding using a "Live Tig" start. Equip the power source with the optional Tig-Torch which has an in-built gas valve, a gas regulator and a bottle of gas and you are ready to weld mild steel or stainless steel with or without filler material.

- Superior arc characteristics - Smooth welding conditions
- Generator compliant - Suitable for use with generators
- Easy to use - Set the welding current and weld with excellent results
- Practical design - makes the power source easy to carry which enables use at almost any work site
- Robust design - withstands harsh environments
- Can be used with extended mains cable - provides extended working range

Technical data

	Buddy™ Arc 180
Mains voltage V/ph Hz	230/1 50/60
Fuse (slow), A	25
Permitted load at 40°C, MMA	
30% duty cycle, A/V	180/27,2
60% duty cycle, A/V	130/25,2
100% duty cycle, A/V	100/24,0
Permitted load at 40°C, TIG	
35% duty cycle, A/V	180/17,2
60% duty cycle, A/V	130/15,2
100% duty cycle, A/V	100/14,0
Setting range (DC), A	5 - 180
Open circuit voltage, V	59,8
Phase current I_{1eff} (TIG)	14,7 A
Phase current I_{1eff} (MMA)	19,7 A
Dimensions l x w x h, mm	310 x 140 x 230
Weight, kg	6,0
Enclosure class	IP 23S
Application classification	S


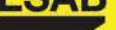
Ordering information

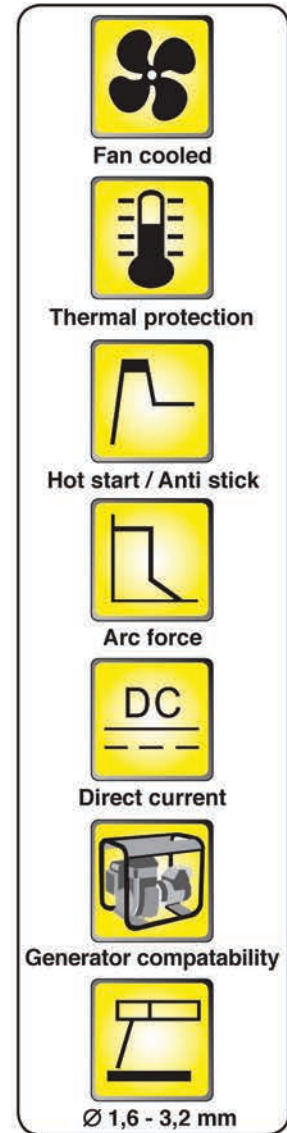
Description	Item number
Buddy™ Arc 180 Inverter Machine including 3 m MMA welding and return cable kit	0700 300 885
Optional TIG Torch ET 17 V	0700 300 861

Delivery contents:

3 metre welding cable and return cable kits included

PPE & welding accessories (see separate catalogue for complete offering)

	Origo™ Tech 9-13 Yellow	0700 000 298
	Origo™ Tech 9-13 Black	0700 000 296
	Eco-Arc 60x110, shade 11	0700 000 938
	Eco-Arc 90x110, shade 11	0700 000 939
	Heavy duty basic	0700 005 007
	Steel brush, 2 row	0760 024 100
	Steel brush, 3 row	0760 024 200
	Steel brush, 4 row	0760 024 300
	SH 2 chipping hammer	0000 663 000
	SH 3 chipping hammer	0683 200 001



Quality accessories for the quality welder

ESAB offers a wide range of accessories. For information on the complete product range, visit our website: www.esab.co.uk or contact your local ESAB distributor.

Unrivalled service and support

Our commitment and ability to deliver the expected service and support starts immediately after the order is confirmed. We endeavour to offer our customers an after sales service, which is second to none. A strong and skilful service organisation is prepared to offer service and maintenance, calibration, validation and upgrading of equipment and software.

The service organisation will offer standardised solutions for the reconditioning or modification of existing products.

